



# Electro-Science Laboratories, Inc.

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## CERMET SILVER/PALLADIUM/PLATINUM CONDUCTOR

### 9562-F

### TERNARY CONDUCTOR DESIGNED FOR FAST FIRING

ESL 9562-F is a low cost ternary conductor that has excellent large diameter aluminum wirebonding characteristics. This conductor utilizes the benefits of a fast firing cycle while exhibiting excellent conductivity, adhesion, and solderability. It is used as an economical conductor in automotive and consumer applications. The 9562-F may be protected with ESL 4904 overglaze to prevent electrolytic silver migration.

#### PASTE DATA

<b>RHEOLOGY:</b>	Thixotropic, screen printable paste
<b>VISCOSITY:</b> (Brookfield RVT, ABZ Spindle, 10 rpm, 25.5°C±0.5°C)	185±15 Pa·s
<b>BONDING MECHANISM:</b>	MICRO-LOK®
<b>SHELF LIFE:</b> (20°C)	6 months

#### PROCESSING

<b>SCREEN MESH/EMULSION:</b>	325/20 µm
<b>LEVELING TIME:</b> (20°C)	5-10 minutes
<b>DRYING AT 125°C:</b>	10-15 minutes
<b>FIRING RANGE:</b>	850°C-930°C
<b>OPTIMUM:</b>	850°C
<b>TIME AT PEAK:</b>	1 minute
<b>TOTAL FIRING CYCLE:</b>	13 minutes
<b>SUBSTRATE OF CALIBRATION:</b>	96% alumina
<b>THINNER:</b>	ESL 401

9562-F 9909-New

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See Caution and Disclaimer on other side.

## TYPICAL PROPERTIES

<b>FIRED THICKNESS:</b> (measured on a 2 mm x 2 mm pad on 96% alumina)	10.5-13.5 $\mu\text{m}$
<b>APPROXIMATE COVERAGE:</b>	90-100 $\text{cm}^2/\text{g}$
<b>RESISTIVITY:</b> (measured on a 100 mm x 0.25 mm conductor track)	2.5-4.5 $\text{m}\Omega/\text{sq.}$
<b>SOLDER WETTABILITY:</b> (RMA flux, 5 sec. dip) (62 Sn/36 Pb/2 Ag, 220°C $\pm$ 5°C)	100%
<b>SOLDER LEACH:</b> (No. of 10 sec. dip to double resistance of 0.25 mm wide x 100 mm long conductor, 62 Sn/36 Pb/2 Ag, 220°C $\pm$ 5°C)	$\geq 5$
<b>ADHESION:</b> (90° peel, 2.0 mm x 2.0 mm pads, 62 Sn/36 Pb/2 Ag)	
<b>Initial pull strength:</b>	$\geq 50 \text{ N}$
<b>Aged 48 hours at 150°C:</b>	$\geq 35 \text{ N}$
<b>ULTRASONIC AL WIREBOND:</b> (250 $\mu\text{m}$ wire; bond length 4.0 mm; $\geq 98\%$ wire breaks)	500-800 g

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**CAUTION:** Proper industrial safety precautions should be exercised in using these products. Use with adequate ventilation. Avoid prolonged contact with skin or inhalation of any vapors emitted during use or heating of these compositions. The use of safety eye goggles, gloves or hand protection creams is recommended. Wash hands or skin thoroughly with soap and water after using these products. Do not eat or smoke in areas where these materials are used. Refer to appropriate MSDS sheet.

**DISCLAIMER:** The product information and recommendations contained herein are based on data obtained by tests we believe to be accurate, but the accuracy and completeness thereof is not guaranteed. No warranty is expressed or implied regarding the accuracy of these data, the results obtained from the use hereof, or that any such use will not infringe any patent. Electro-Science assumes no liability for any injury, loss, or damage, direct or consequential arising out of its use by others. This information is furnished upon the condition that the person receiving it shall make their own tests to determine the suitability thereof for their particular use, before using it. User assumes all risk and liability whatsoever in connection with their intended use. Electro-Science's only obligation shall be to replace such quantity of the product proved defective.

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