CERMET PLATINUM CONDUCTOR 5544

ESL 5544 is a screen printable, fritted Pt conductor for use on 96% alumina substrates in resistance-thermometer and heater applications. The TCR of the fired film is more than 3300 ppm/°C. The change of resistance is linear over the range of -50°C to +500°C.

PASTE DATA

RHEOLOGY: Thixotropic, screen printable paste
VISCOSITY: (Brookfield RVT, ABZ Spindle, 10 rpm, 25.5°C±0.5°C) 160±25 Pa-s
METALLIC PHASE: platinum
BONDING MECHANISM: Fritted
SHELF LIFE: 6 Months

PROCESSING

SCREEN/MESH/EMULSION: 325/37.5 µm
LEVELING TIME: (25°C) 5-10 minutes
DRYING AT 125°C: 10-15 minutes
FIRING RANGE: 980°C-1300°C
OPTIMUM: 1200°C
CALIBRATION TEMPERATURE: 980°C
TIME AT PEAK: 10 minutes
SUBSTRATE OF CALIBRATION: 96% alumina
THINNER: ESL 401
**TYPICAL PROPERTIES**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
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<tbody>
<tr>
<td><strong>Fired Film Thickness:</strong></td>
<td>6-9 µm</td>
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<tr>
<td><strong>Resistivity:</strong></td>
<td>≤ 70 mΩ/square</td>
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<tr>
<td><strong>HOT TCR:</strong> (25°C to +125°C)</td>
<td>≥ 3300 ppm/°C</td>
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<tr>
<td><strong>COLD TCR:</strong> (25°C to -55°C)</td>
<td>≥ 3300 ppm/°C</td>
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<tr>
<td><strong>Printing Resolution:</strong> (Line/Space)</td>
<td>125 µm x 125 µm</td>
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**CAUTION:** Proper industrial safety precautions should be exercised in using these products. Use with adequate ventilation. Avoid prolonged contact with skin or inhalation of any vapors emitted during use or heating of these compositions. The use of safety eye goggles, gloves or hand protection creams is recommended. Wash hands or skin thoroughly with soap and water after using these products. Do not eat or smoke in areas where these materials are used. Refer to appropriate MSDS sheet.

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